Fish Passage Plan (FPP) Change Form

Change Form # & Title: 24LMN003 – Turbine Unit 5 Fixed-Blade Range

Date Submitted: 1-NOV-2024

Project: Lower Monumental **Requester Name, Agency**: Denise Griffith, USACE

Final Action:

FPP SECTION: Chapter 7 (LMN), section 4.1.2 (Unit Priority Order) and 4.2.1 (Unit

Operating Range)

<u>JUSTIFICATION FOR CHANGE</u>: MU5 is now a hydraulically locked blade unit due to a bad O-ring on the shaft to the hub. The unit needed to be hydraulically locked to prevent oil loss. The blades are fixed at 25 degrees to match the fixed blade operation from when Unit 5 had a blade seal failure in 2019.

PROPOSED CHANGES: See pages below for edits in track changes.

COMMENTS:

RECORD OF FINAL ACTION:

4.2.1. Unit 1 provides the best fish passage conditions by eliminating the eddy at the juvenile fish loading dock and providing attraction flow to the North adult fish ladder. Therefore, the default priority order for fish passage starts with Unit 1, then proceeds in order from north to south. However, due to the shaft to hub O-ring seal failure on Unit 5, the runner blades are hydraulically locked at a set angle which restricts the unit to a narrower operating range (**Table LMN-6-A**). To avoid excessive wear and tear from repeated starts/stops, Unit 5 is operated last-on/first-off in the priority order for all flow conditions until the unit is repaired.

Table LMN-1. Lower Monumental Dam Turbine Unit Priority Order.

Season	Unit Priority Order					
	<u>DEFAULT</u> = 1, 2, 3, 4, 5, 6					
March 1 – November 30 Fish Passage Season	MODIFIED ORDER for Unit 5 w/Locked Blades* Start-up: 1, 2, 3, 4, 6, 5* Shutdown: 5*, 6, 4, 3, 2, 1					
December 1 – End of February Winter Maintenance Period	Any Order					

^{*}Unit 5 has hydraulically locked blades and is operated in the "MODIFIED ORDER" to minimize starts/stops. When the shaft to hub O-ring seal is replaced, the unit will resume operating in the "DEFAULT" priority order.

4.2. Turbine Unit Operating Range

4.2.1. Turbine unit flow and power output at the lower and upper limits of the $\pm 1\%$ peak efficiency range, and at the operating limit, are defined in **Table LMN-6**, except Unit 5 with locked-blades in **Table LMN-6-A**. Turbine units will be operated within these ranges according to *BPA's Load Shaping Guidelines* (**Appendix C**), as summarized below.

<u>Table LMN-6-A. Temporary Restricted Operating Range for Lower Monumental Unit 5</u> with Hydraulically Locked Runner Blades (Non-Adjustable).^a

<u>Project</u>	LMN Unit 5 (blades locked @ 25°) – with STS						LMN Unit 5 (blades locked @ 25°) – No STS					
<u>Head</u>	<u>Lower Limit</u>		Peak Efficiency		Upper Limit		Lower Limit		Peak Efficiency		Upper Limit	
(feet)	MW	<u>cfs</u>	MW	<u>cfs</u>	MW	<u>cfs</u>	MW	<u>cfs</u>	MW	<u>cfs</u>	MW	<u>cfs</u>
<u>85</u>	110.4	<u>17,810</u>	112.2	18,000	113.8	18,362	110.6	<u>17,761</u>	<u>113.1</u>	18,052	<u>114.2</u>	<u>18,336</u>
<u>86</u>	<u>112.1</u>	<u>17,859</u>	<u>114.3</u>	<u>18,102</u>	<u>115.4</u>	18,391	<u>112.4</u>	<u>17,814</u>	<u>114.7</u>	<u>18,089</u>	<u>115.9</u>	<u>18,376</u>
<u>87</u>	113.8	17,906	<u>115.8</u>	18,125	<u>117.1</u>	18,420	<u>114.1</u>	<u>17,865</u>	<u>116.4</u>	18,123	<u>117.6</u>	<u>18,415</u>
<u>88</u>	<u>115.4</u>	17,943	<u>117.4</u>	18,150	<u>118.7</u>	18,453	<u>115.8</u>	17,907	<u>118.1</u>	18,158	119.3	18,458
<u>89</u>	<u>116.9</u>	<u>17,964</u>	<u>119.0</u>	<u>18,174</u>	120.4	18,488	<u>117.4</u>	<u>17,935</u>	<u>119.7</u>	18,194	<u>121.1</u>	<u>18,503</u>
<u>90</u>	<u>118.3</u>	<u>17,957</u>	<u>120.6</u>	<u>18,197</u>	<u>122.0</u>	<u>18,521</u>	<u>118.8</u>	<u>17,936</u>	<u>121.4</u>	18,227	<u>122.8</u>	<u>18,547</u>
<u>91</u>	120.3	18,047	<u>122.2</u>	18,224	123.7	<u>18,556</u>	120.8	<u>18,026</u>	<u>123.6</u>	<u>18,336</u>	<u>124.6</u>	<u>18,592</u>
<u>92</u>	122.1	18,113	124.2	18,316	125.3	18,582	122.7	18,092	125.3	18,368	126.3	18,629
<u>93</u>	123.9	18,158	125.8	18,341	<u>127.0</u>	18,616	124.4	18,139	126.9	18,404	128.1	18,672
<u>94</u>	<u>125.6</u>	18,200	<u>127.4</u>	18,363	<u>128.6</u>	18,644	126.2	<u>18,185</u>	<u>128.6</u>	18,437	129.8	18,712
<u>95</u>	<u>127.2</u>	18,237	<u>129.0</u>	18,387	130.3	18,676	<u>127.9</u>	18,225	<u>130.3</u>	<u>18,471</u>	<u>131.6</u>	<u>18,754</u>
<u>96</u>	<u>128.6</u>	18,236	<u>130.6</u>	<u>18,415</u>	<u>131.9</u>	18,707	<u>129.3</u>	18,231	<u>132.1</u>	<u>18,511</u>	<u>133.3</u>	<u>18,795</u>
<u>97</u>	<u>130.0</u>	18,240	<u>132.2</u>	18,444	<u>133.6</u>	18,739	130.8	<u>18,241</u>	<u>133.8</u>	18,550	<u>135.1</u>	<u>18,837</u>
<u>98</u>	<u>131.4</u>	18,245	<u>133.8</u>	18,474	<u>135.2</u>	<u>18,771</u>	<u>132.3</u>	18,252	<u>135.5</u>	18,591	<u>136.8</u>	<u>18,880</u>
<u>99</u>	<u>132.9</u>	<u>18,256</u>	135.4	<u>18,501</u>	<u>136.9</u>	<u>18,811</u>	<u>133.8</u>	<u>18,269</u>	<u>137.2</u>	18,629	<u>138.7</u>	<u>18,931</u>

<u>100</u>	<u>134.3</u>	<u>18,265</u>	<u>137.1</u>	<u>18,531</u>	138.8	<u>18,878</u>	135.3	18,284	138.9	<u>18,670</u>	140.7	<u>19,010</u>
<u>101</u>	<u>135.6</u>	18,257	138.3	18,520	140.3	18,884	136.6	18,270	140.6	18,709	142.0	<u>19,001</u>
<u>102</u>	<u>136.9</u>	18,247	140.1	18,572	<u>141.7</u>	18,887	<u>137.8</u>	18,253	<u>141.8</u>	18,682	<u>143.4</u>	<u>18,991</u>
<u>103</u>	<u>138.1</u>	18,234	<u>141.4</u>	18,560	<u>143.1</u>	18,889	139.0	18,234	143.0	<u>18,656</u>	<u>144.7</u>	<u>18,980</u>
<u>104</u>	139.3	18,219	142.7	18,547	<u>144.5</u>	18,889	140.2	<u>18,211</u>	<u>144.2</u>	18,629	146.0	<u>18,966</u>
<u>105</u>	<u>140.5</u>	<u>18,198</u>	<u>143.9</u>	<u>18,534</u>	<u>145.9</u>	<u>18,888</u>	<u>141.4</u>	<u>18,185</u>	<u>145.4</u>	<u>18,602</u>	<u>147.3</u>	<u>18,952</u>

As of November 2024, Unit 5 has hydraulically locked (non-adjustable) runner blades due to leaking blade seals and is restricted to a smaller operating range until the blade seals are repaired or replaced. Values provided by HDC based on the 1962 Model Test and Feb 2020 U5 Index Test, as updated in May 2022.

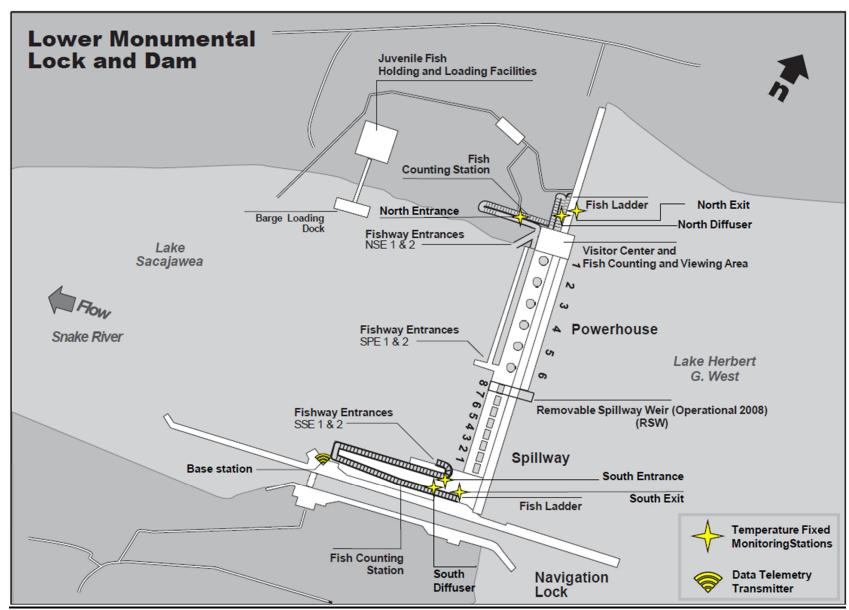


Figure LMN-1. Lower Monumental Lock & Dam General Site Plan.